






CL06-01052-CL
Bore dia - 80mm
Piston dia - 36mm
Full stroke -49mm
Locking stroke - 46mm
Lock cyl.area -44.2cmsq

Surface Finish													ZONE		SCALE	1:1				
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100		MATERILAS					
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12				GROUP No:—	WEIGHT			
																LINK	10.2KG			
			DESCRIPTION														Qty.	Casting/forging/ welding drg.no		
Drawn	Prabhakar		DESCRIPTION																	
Checked	Prabhakar		CL06-01052-CL																	
Approved	19/09/21																			
Date	19/09/21																Drawing NO			
Clamping elements type			CLASP BANGALORE-72														SHEET: 1 of 1		Sheet No: 1/1	

General Tolerance where not specified									
Liner – length or Diameter					Angular-length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°